

Date: Thursday, 1/25/2007 10:24:52 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HI-STEP LEG ASSEMBLY
Job Number	: 30466	Part Number	: D3065041
Estimate Number	: 10385	Drawing Number	: D3065 REV B
P.O. Number	: <i>N/A</i>	Project Number	: N/A
This Issue	: 1/25/2007 S.O. No. : <i>N/A</i>	Drawing Revision	: B
Prsht Rev.	: NC	Material	: <i>N/A</i>
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Due Date	: 2/15/2007
Previous Run	: 29978	Qty:	<i>split</i> <del>60</del> <i>13</i> Um: Each
Written By	: <i>[Signature]</i>		
Checked & Approved By	: <i>[Signature]</i>		
Comment	: Est Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	30466A	STEP SPACER
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Comment: Sub-Component STEP SPACER

D3065-1 B *30466A x 13mx -*

2.0	30466B	STEP SPACER
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Comment: Sub-Component STEP SPACER

D3065-3 B *30466B x 13mx -*

3.0	30466C	STEP LEG
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Comment: Sub-Component STEP LEG

D3065-5 B *31339C x 26mx*

4.0	30466D	STEP SPACER
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Comment: Sub-Component STEP SPACER

D3065-7 B *30466D x 13mx -*

5.0	MS20470AD44	Rivet, Universal Head
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Comment: Qty.: 30.0000 Each(s)/Unit Total: 1800.0000 Each(s)

Rivet, Universal Head

Pick:

Qty	Part Number	Description
30	MS20470AD4-4	Rivet

Batch

*m102328 x 90mx, m103446 x 292mx -**MF 07-04-23*

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 30466

Part Number: D3065041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3065 and Identify as D3065-041

MF 07-04-23 (13)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/04/23 (13)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA25

JK 07-04-23 13

9.0

QC21

FINAL INSPECTION/W/O RELEASE



(13)

Comment: FINAL INSPECTION/W/O RELEASE

2 07/04/24

Job Completion



U 8/1/24